



**REGULATED SYSTEMS, INC.**  
Industrial Automation Equipment

Since 1991

Automatic Part Feeders  
Custom Machines  
Handling Systems

Inspection Systems  
Machine Tending Systems  
Robotic Systems

## WALKING BEAM TRANSFER UNITS

16-8

### FEATURES:

Also known as "Lift And Carry Units" or "Humper Transfer Units".

Transfers a wide range of parts.

Quiet, gentle operation, Non-vibratory unit.

Utilized to transfer parts horizontally segregated from each other in a row.

Parts rest in stationary pockets, transfer pocket bars raise and move the parts along to the next pocket.

Other types utilize stationary out board rails with inner cam bars to walk the parts along slowly.

### AVAILABLE OPTIONS:

Custom designed to suit application requirements.

Turnkey controls or simple junction box for your logic.

Pneumatic operation.

Gearbox driven cam action drive.

Available in various configurations, lengths, widths, and drive motions.

### SYSTEM BENEFITS:

Aids hazardous ergonomic considerations

Allows increased production capacity

Cuts part production labor cost

Economical automation

Maintains part quality

Reduces costly manual labor

Storage provides continued through put operation

Utilizes modern automation

